

# Air riveter R2A1/R2A2

Tough, Easy-to-Use, Next-Generation Air Riveter

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High durability Hydraulic oil filling required less often than previous model.

In testing, less than 0.2 mm stroke loss after 1,000,000strokes ergonomic grip

Ergonomic grip

R2A2

Easy to hold and use without becoming uncomfortable

**Rounded edges** 

Lightweight

Designed to be user-friendly

## Improved functionality

**R2A1** 

Long stroke (R2A1:19mm R2A2:25mm)



Impressively long stroke despite the compact size of the riveter.





The durable rubber grip can be held in either hand without slipping or causing fatigue.

Interchangeable LR air supply ports



The R2A1 has air supply ports on both sides that can be used interchangeably to accommodate any application.



# Air riveter **R2A1/R2A2**

## Improved safety

# Protective cover on cylinder cup

Equipped as a standard feature, this protective cover prevents damage to the tool and workpieces.



## Mandrel shutter

As an improved safety feature, this shutter eliminates the risk of mandrels ejecting out when the tank case is not mounted on the riveter and the vacuum is off.

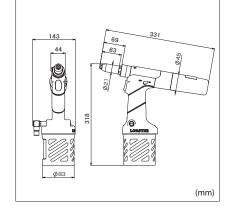


## **TECHINICAL DATA**

| Model No.             | R2A1   |
|-----------------------|--|
| Product weight (kg)   | 1.25kg %1  |
| User range            | $\Phi2.4$ 、 $\Phi3.2$ 、 $\Phi4.0$ 、 $\Phi4.8$ 、 ( All types listed in Lobtex catalog ) *Optional support : high-strength rivets NSTB |
| Stroke (mm)           | 19 mm  |
| Used air pressure MPa | 0.5 ~ 0.6 MPa  |
| Output                | 9.0kN (Traction power at 0.6 MPa )   |
| Sound                 | Pressure level ( Lpa ) 75dB or less  |
| Air Consumption       | Max. 82 L/min (Suction at 0.6 MPa)   |
| Package Item          | nosepiece ( $\Phi 2.4$ , $\Phi 3.2$ , $\Phi 4.0$ , $\Phi 4.8$ ), guide pipe ( $\Phi 2.4$ , $\Phi 3.2$ )                              |

| (mm) |
|------|

| Model No.             | R2A2   |
|-----------------------|--|
| Product weight (kg)   | 2.0kg %1   |
| User range            | Φ4.8、Φ6.4 (All type listed in Lobtex catalog)<br>*Optional support: High-strength rivets S |
| Stroke (mm)           | 25mm   |
| Used air pressure MPa | 0.5 ~ 0.6 MPa  |
| Output                | 18.5kN (Traction power at 0.6MPa)  |
| Sound                 | Pressure level (Lpa) 80dB  |
| Air Consumption       | Max. 105 L/min (Suction at 0.6MPa)   |
| Package Item          | nosepiece ( $\Phi$ 4.8, $\Phi$ 6.4)  |
|                       |  |



#### ※ 1 ⋯Excluding cup cover

| <ul> <li>secure usage</li> <li>and make sure that you understand them thoroughly before using this tool.</li> <li>Be sure to use under conditions outlined in the manual.</li> <li>Always wear eye protection when using rivet tools</li> </ul> | ⚠ Caution for secure usage |  |
|---|----------------------------|--|
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•All dimensions are nominal and subject to tolerances.

•Specification are subject to change without prior notice.





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HP https://www.lobtex.co.jp/tabid/130/Default.aspx